

# SABIC® LLDPE 122WJ

LINEAR LOW DENSITY POLYETHYLENE

## DESCRIPTION

SABIC® LLDPE 122WJ is a linear low density polyethylene resin designed for blown film applications. Films made from these resins exhibit excellent transparency, good impact and toughness properties. LLDPE 122WJ contains high levels of both slip agent and Anti-Block.

## TYPICAL APPLICATIONS

General purpose film, lamination film, stretch blown film

## TYPICAL PROPERTY VALUES

Revision 20211203

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	1.1	g/10 min	ASTM D1238
<b>Density</b>			
Density	0.921	g/cm <sup>3</sup>	ASTM D792
<b>OPTICAL PROPERTIES <sup>(1)</sup></b>			
<b>Gloss</b>			
Gloss (45°)	85	-	ASTM D2457
<b>Haze <sup>(1)</sup></b>	10	%	ASTM D1003
<b>FILM PROPERTIES <sup>(1)</sup></b>			
<b>Dart Impact Strength</b>			
Dart Drop Impact	115	g	ASTM D1709
<b>Elmendorf Tear Strength</b>			
Tear Strength, MD	135	g	ASTM D1922
Tear Strength, TD	400	g	ASTM D1922
<b>Tensile test film</b>			
1% secant modulus, MD	205	MPa	ASTM D882
1% secant modulus, TD	250	MPa	ASTM D882
Stress @ Break, MD	35	MPa	ASTM D882
Stress @ Break, TD	30	MPa	ASTM D882
Strain @ Break, MD	740	%	ASTM D882
Strain @ Break, TD	840	%	ASTM D882
<b>THERMAL PROPERTIES</b>			
<b>Melting Point</b>	122	°C	SABIC method

(1) Blown film processing conditions: Extruder Ø55 mm, Die Ø125 mm, Die lip gap 2.0 mm, Temperature 200 °C, Output rate 30 kg/h, BUR 2.0, Film thickness 30 µm.

## PROCESSING CONDITIONS

Typical processing conditions: 180 - 220 .C

## STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

## ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

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