

SABIC® LLDPE 222WJ

LINEAR LOW DENSITY POLYETHYLENE

DESCRIPTION

SABIC® LLDPE 222WJ is a linear low density polyethylene resin designed for blown film applications. This resin has a relatively high MFR that makes it an easy processing material. Films made from this resin exhibits high transparency, good toughness and good extrusion characteristics. LLDPE 222WJ contains high levels of both slip agent and Anti-Block.

TYPICAL APPLICATIONS

- General purpose film
- Clothes packaging
- Agriculture film

TYPICAL PROPERTY VALUES

Revision 20211203

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|-------------------------|----------------|----------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate (MFR) | | | |
| at 190 °C and 2.16 kg | 2.2 | g/10 min | ASTM D1238 |
| Density | | | |
| Density | 0.921 | g/cm³ | ASTM D792 |
| OPTICAL PROPERTIES (1) | | | |
| Gloss | | | ® |
| Gloss (45°) | 55 | | ASTM D2457 |
| Haze (1) | 15 | % | ASTM D1003 |
| FILM PROPERTIES (1) | | | |
| Dart Impact Strength | 90 | | |
| Dart Drop Impact | 90 | g | ASTM D1709 |
| Elmendorf Tear Strength | | | |
| Tear Strength, MD | 125 | g | ASTM D1922 |
| Tear Strength, TD | 350 | g | ASTM D1922 |
| Tensile test film | | | |
| 1% secant modulus, MD | 205 | MPa | ASTM D882 |
| 1% secant modulus, TD | 255 | MPa | ASTM D882 |
| Stress @ Break, MD | 35 | MPa | ASTM D882 |
| Stress @ Break, TD | 30 | MPa | ASTM D882 |
| Strain @ Break, MD | 765 | % | ASTM D882 |
| Strain @ Break, TD | 925 | % | ASTM D882 |
| THERMAL PROPERTIES | | | |
| Melting Point | 122 | °C | SABIC method |

⁽¹⁾ Blown film processing conditions: Extruder Ö55 mm, Die Ö125 mm, Die lip gap 2.0 mm, Temperature 170°C, Output rate 30 kg/h, BUR 2.0, Film thickness 30 ìm.

PROCESSING CONDITIONS



STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

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