

MAGNUM™ 3416 SC ABS Resin

Overview

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MAGNUM™ 3416SC is the reference high-heat ABS in the automotive industry. It is universally suitable for all interior and exterior applications.

It is approved at all major OEMs. MAGNUM™ 3416SC is globally available, locally produced in major car production regions.

Benefits:

- Lot to lot consistency allowing for optimal machine parameters settings from the start
- Self-coloring enabling improvement of costs by using less pigments and lowering your logistic costs
- Low VOC allowing a better interior air quality facing increasing regulatory and OEMs constraints.
- Heat stability during wide range of processing temperatures: enhanced part design freedom

Applications:

- Main interior and exterior automotive applications
- Mid-consoles
- Door panels
- Door handles
- Pillars

Automotive Specifications

- BMW GS 93016 Color: Natural
- CHRYSLER MS-DB-191 CPN 2744
- CHRYSLER MS-DB-191 CPN 3826
- FORD WSS-M4D690-B1
- JLR STJLR.51.353
- JLR STJLR.51.5262 Color: Natural
- PSA Peugeot-Citroën ABS-0021
- VAG VW-TL 527 A
- CHRYSLER MS-DB-191 CPN 1734
- CHRYSLER MS-DB-191 CPN 3178
- DAIMLER DBL 5404.04
- GM GMW15572P-ABS-T2 Color: Natural
- JLR STJLR.51.5229
- PSA Peugeot-Citroën ABS-0019
- RNPO AS32-1
- VAG VW-TL 527 B

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183
Apparent (Bulk) Density	0.65 g/cm ³	0.65 g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR)			ISO 1133
220°C/10.0 kg	6.5 g/10 min	6.5 g/10 min	
230°C/3.8 kg	2.3 g/10 min	2.3 g/10 min	
Molding Shrinkage	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	305000 psi	2100 MPa	ISO 527-2/1
Tensile Stress (Yield)	6240 psi	43.0 MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	3.0 %	3.0 %	
Break	30 %	30 %	
Flexural Modulus ¹	305000 psi	2100 MPa	ISO 178
Flexural Stress ¹	9720 psi	67.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
73°F (23°C), Injection Molded	6.7 ft·lb/in ²	14 kJ/m ²	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	181 °F	83.0 °C	
264 psi (1.8 MPa), Annealed	212 °F	100 °C	
Vicat Softening Temperature	226 °F	108 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ²			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Carbon Emission	20.0 µg/g	20.0 µg/g	VDA 277
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	176 to 194 °F	80 to 90 °C	
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.

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