



## SHINPET 5015X

### TECHNICAL SPECIFICATION

2004.06.01

PROPERTY	UNIT	TEST METHOD	VALUE
TYPE			Copolymer
I.V.	[η]	ASTM D-2857	0.84±0.02
MOISTURE CONTENT	wt %	ASTM D-4019	<0.5
MELTING POINT	° C	ASTM D-3418	246±4
COLOR ( b )		JIS Z 8722	-1.0±2.0
Acid Value (COOH)	10 <sup>-6</sup> equ/g	Zimmer PV.07013.4	30MAX
A.A. CONTENT	ppm	CELANESE	<1 <sup>®</sup>
PELLET SHAPE			OVAL
BULK DENSITY	g / cm <sup>3</sup>	ASTM D-792	0.9±0.1
PACKING	Kg / Bag		1100
MOLDING TEMP.	° C		275-290

\* NOTE : 1.RECOMMENED DRYING TEMP. / TIME  
160 ~ 170 ° C / 5 ~ 7 hours .

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