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## Flame Retardant ABS POLYLAC® Characteristics PA-763

特性 PROPERTIES	測試方法 ASTM TEST METHOD	測試條件 TEST CONDITION	單位 UNIT	防火級 FLAME RETARDANT PA-763
熔融指數 Melt Flow Index	D1238	200 °C, 5 Kg 220 °C, 10 Kg	g/10 min	2.8
比重 Mass Density	D792	23 ℃	-	1.19
硬度 Hardness	D785	-	R Scale	98
拉伸強度 (屈服) Tensile Strength (Yield)	D638	6 mm/min	Kg/cm <sup>2</sup> Ib/in <sup>2</sup>	395 5600
延伸率 Tensile Elongation	D638	6 mm/min	%	30
彎曲強度 Flexural Strength	D790	2.8 mm/min	Kg/cm <sup>2</sup>	620
			lb/in <sup>2</sup>	8800
彎曲彈性模數 Flexural Modulus	D790	2.8 mm/min	10 <sup>4</sup> Kg/cm <sup>2</sup> 10 <sup>5</sup> lb/in <sup>2</sup>	2.5 3.5
IZOD 衝擊強度 Izod Impact Strength	D256 (Notched)	6.4 mm, 23°C	Kg-cm/cm	20
			ft-lb/in	3.7
		3.2 mm, 23°C	Kg-cm/cm	24
			ft-lb/in	4.4
維氏軟化溫度	D1525	1 Kg,50 °C/hr	°C	104
Vicat Softening Temp.			°F	219
熱變形溫度 Heat Distortion Temp.	D648	1.8 MPa Annealed	°C °F	96 205
		1.8 MPa	°C	85
		Unannealed	°F	185
UL 燃燒等級 UL Flammability	UL 94	-	-	1.5 mm V-0 2.5 mm 5VA

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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