

High Gloss HIPS POLYREX® PH-888G

產品敘述: High impact, High gloss

物性	ISO 測試方法	測試條件	單位	PH-888G
熔融指數	1133	200°C×5KG	ml/10 min	4.0
比重	1183	23 °C	g/cm ³	1.03
拉伸強度	527	50 mm/min, yield	MPa	32
		50 mm/min, break	MPa	28
延伸率	527	50 mm/min, break	%	35
彎曲強度	178	2 mm/min	MPa	48
彎曲彈性模數		2 mm/min	GPa	2.2
IZOD 衝擊強度	180/1A	23 °C Notched	KJ/m ²	10
		-30 °C Notched	KJ/m ²	5.0
Charpy 衝擊強度	179	23 °C Notched	KJ/m ²	10
		-30 °C Notched	KJ/m ²	5.5
維氏軟化溫度	306	1 Kg, 50 °C/hr	°C	102
		5 Kg, 50 °C/hr	°C	92
熱變形溫度	75/A	1.8 MPa Unannealed	°C	79
		1.8 MPa Annealed	°C	95
線膨脹係數	11359	-	-	4~6x10-5
燃燒等級	-	UL-94	-	1.5mm HB
成型收縮率	294-4	-	%	0.4~0.7
標記	1043	-	-	>PS-HI<

2016年4月20日

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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