

## Samsung Cheil Industries Starex<sup>®</sup> ST-0185 ABS, Unreinforced Extrusion Grade

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Extruded

### Material Notes:

Information provided by Samsung Cheil Industries.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Samsung-Cheil-Industries-Starex-ST-0185-ABS-Unreinforced-Extrusion-Grade.php](http://www.lookpolymers.com/polymer_Samsung-Cheil-Industries-Starex-ST-0185-ABS-Unreinforced-Extrusion-Grade.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.08 g/cc	1.08 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0040 - 0.0060 cm/cm @Thickness 3.20 mm	0.0040 - 0.0060 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	4.3 g/10 min @Load 10.0 kg, Temperature 220 Å°C	4.3 g/10 min @Load 22.0 lb, Temperature 428 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	46.1 MPa	6680 psi	5 mm/min; ASTM D638
Elongation at Break	35 %	35 %	5 mm/min; ASTM D638
Flexural Strength	56.9 MPa	8250 psi	2.8 mm/min; ASTM D790
Flexural Modulus	2.11 GPa	306 ksi	2.8 mm/min; ASTM D790
Izod Impact, Notched	2.94 J/cm @Thickness 6.35 mm	5.51 ft-lb/in @Thickness 0.250 in	ASTM D256
	10.3 J/cm @Thickness 3.17 mm	19.3 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	91.0 Å°C @Thickness 6.40 mm	196 Å°F @Thickness 0.252 in	ASTM D648
Vicat Softening Point	100 Å°C	212 Å°F	B/50; ISO R306

## Contact Songhan Plastic Technology Co.,Ltd.

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